

## Speedmaster SM 74

Technical Data	
<b>Printing stock</b>	
Thickness	0,03–0,6 mm (0.0012 x 0.024 in)
Largest sheet	530 x 740 mm (20.87 x 29.13 in)
Smallest sheet in straight printing (with pile carriage)	210 x 280 mm (8.27 x 11.02 in)
Smallest sheet in straight printing with pile support plate in the feeder	280 x 280 mm (11.02 x 11.02 in)
Smallest sheet in perfecting mode	300 x 280 mm (11.81 x 11.02 in)
Largest printable area	510 x 740 mm (20.08 x 29.13 in)
Gripper margin	8–10 mm (0.31- 0.39 in)
<b>Plates</b>	
Length x width (max.)	605 x 745 mm (23.82 x 29.33 in)
Thickness	0,25 – 0,30 mm (0.0098 x 0.012 in)
<b>Plate cylinder</b>	
Undercut	0,15 mm (0.006 in)
Distance from leading edge of plate to start of printing	59,5 mm (0.0098 x 0.012 in)
<b>Coating form cylinder</b>	
Undercut	3,2 mm (0.13 in)
Length x width of coating plate	605 x 745 mm (23.82 x 29.33 in)
Length x width of coating blanket	627 x 772 mm (24.69 x 30.39 in)
Distance from leading edge of coating plate to start of coating	47,6 mm (1.87 in)
Max. coating area	510 x 740 mm (20.08 x 29.13 in)
<b>Blanket cylinder</b>	
Undercut	2,3 mm (0.09 in)
Length x width of metal-edged blanket	627 x 772 mm (24.69 x 30.39 in)
<b>Pile heights (incl. pile carriage or pile plate)</b>	

Feeder	1.060 mm (41.73 in)
High-pile delivery	1.160 mm (45.67 in)
<b>Example configuration, dimensions for Speedmaster SM 74-4-H</b>	
Number of printing units	4
Length	7,76 m (300.31 in)
Width	3,22 m (126.77 in)
Height	1,87 m (73.62 in); without InkLine